

Date: Thursday, 11/12/2008 10:08:32 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CABLE
<b>Job Number</b> : 43999	
<b>Estimate Number</b> : 11151	
<b>P.O. Number</b> :	<b>Part Number</b> : D32173
<b>This Issue</b> : 11/12/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3217 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 38191	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 19/12/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 08.12.11</u>	
<b>Comment</b> : Est. A 04.11.18 New issue KJ/JLM Est Rev:B 08-10-07 revC as per dwg DD verified by:EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 7811

for P/N: 173-VTT-4-80.5

Cable Possible Supplier: Danco

Certificate of Conformity is required

08/12/12  
 (4)

2.0

173 VTT 4 805

CABLE



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)  
 Cable 80.5"

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

08/12/15  
 (4)

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST224

08/12/16  
 (4)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 11/12/2008 10:08:32 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE

Job Number: 43999

Part Number: D32173

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/16 *JD*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W08,12,16

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

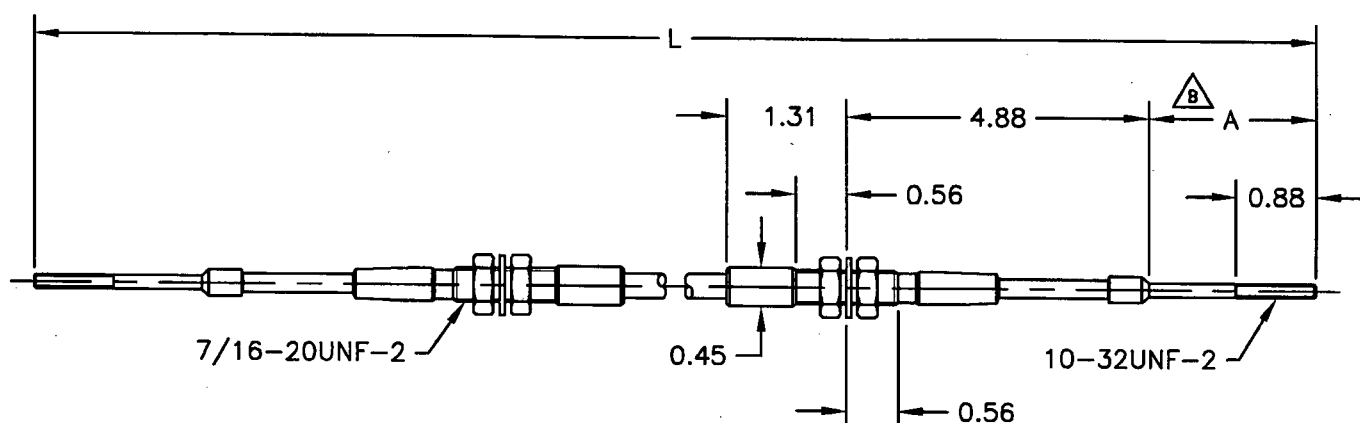
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

**NOTE:** Date & initial all entries



DESIGN RF	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3217	REV. C SHEET 1 OF 1
DATE 08.09.26		TITLE CABLE	SCALE NTS
A	04.01.27	NEW ISSUE	
B	06.04.06	TRAVEL (A) INCORRECTLY REPRESENTED	
C	08.09.26	ADD D3217-5 CABLE	

RELEASED  
*[Stamp]* 08.09.30



DART P/N	TRAVEL (A)	OVERALL LENGTH (L)	CABLE CRAFT P/N
D3217-1	4"	66.5"	173-VTT-4-66.5
D3217-3	4"	80.5"	173-VTT-4-80.5
D3217-5	4"	69.5"	173-VTT-4-69.5

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *475999*

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EQUIPMENT INC

\* SURREY, BRITISH COLUMBIA \*

INVOICE#: 7156513

JOS #

Page#: 1

Date: 12/12/08

711688

DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7  
613-632-5200

P.O.# 00007811

PST# 787810

VIA FEDEX

REP# 0

ORD TKR: BD

Ordered	Shipped	B/O	Description	UOM	Price	Price Ext.
4.00	4.00	0.00	173-VTT-4-84 PUSH PULL CABLE	EA	56.58	226.32

ACTUAL CABLE 173-VTT-4-80.5"

S  
08/12/15

All returns subject to approval and restocking charge.  
No returns on custom cables, electrical components,  
series, or special orders.



EQUIPMENT INC.

CALGARY, ALBERTA  
308 - 53 AVENUE S.E.  
T2H 0N3  
(403) 253-6421  
FAX 253-1873  
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA  
9111 - 41 AVENUE  
T6E 6M5  
(780) 488-6151  
FAX 488-1585  
TOLL FREE 1-888-815-7743

EDMONTON, ALBERTA  
11616 - 170 STREET  
T5S 1J7  
(780) 486-6161  
FAX 486-6163

SURREY, B.C.  
9475 - 192 STREET  
V4N 3R7  
(604) 888-0513  
FAX 888-1036  
TOLL FREE 1-800-665-0644

REGINA, SASK.  
1155 MACKAY STREET  
S4N 4X9  
(306) 721-9575  
FAX 721-2214  
TOLL FREE 1-800-363-2626

Subtotal	226.32
Freight	0.00
GST	11.32
PST	0.00
Order Total	237.64
Amt Paid	0.00
AMOUNT DUE	237.64

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30 DAY

ALL ACCOUNTS



# **Danco**

**EQUIPMENT INC.**

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

## **CERTIFICATE OF COMFORMITY**

FOR DART AERO SPACE

This is to certify that the cable(s) listed on your purchase order 7811, conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. ( Cablecraft).

S  
08/12/15

**The Truck Equipment Specialists**